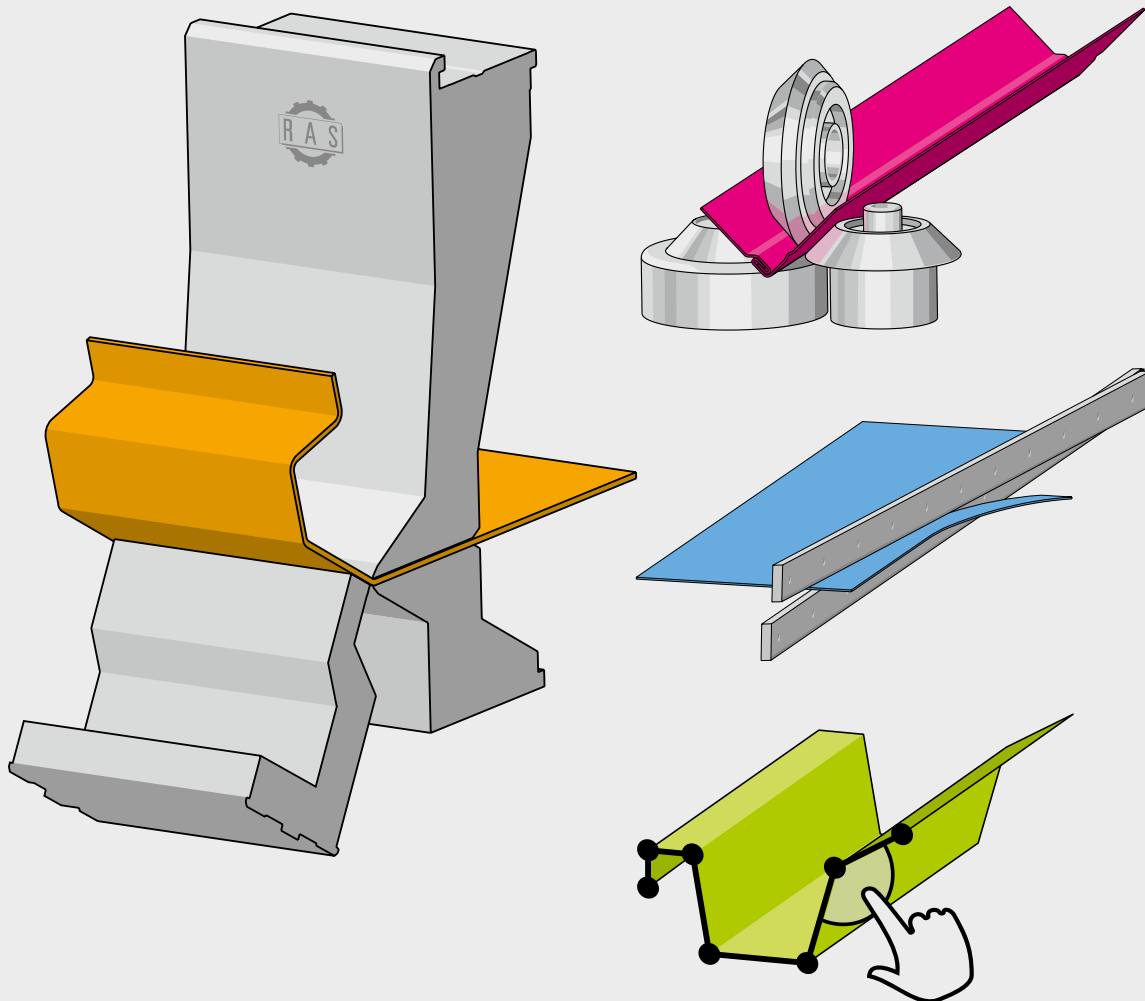


Production Program



CUTTING

BENDING

FORMING

SOFTWARE

VENTrounder



For rounding elbow blanks with Snaplock, Pittsburgh or Standing seams.



Scale for radius adjustments



Rolls easily adjustable to the width of the part



Stiffening pliers reduce shaft deflection for consistent radii.

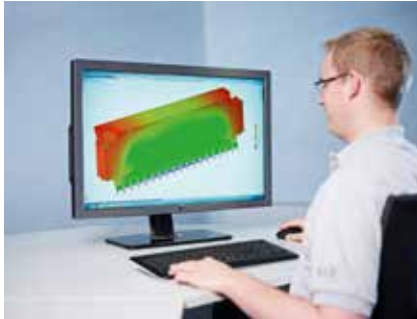


Rolls for standing seam and snap-lock seam.



Tape measure for quick roll positioning

Technical data	Sheet thickness max.	Working length	Speed ca.
VENTrounder RAS 40.91	1.25 mm	1500 mm	10 m/min.



Design



Sawing



Plasma cutting



Milling



Turning



Grinding



Welding



Powder coating



Assembly



Electrical assembly



Quality inspection



RAS - Regional production for global sustainability



Headquarters in Sindelfingen. In the foreground „Steel object“.



Effringen - factory and artwork



RAS Systems LLC in Georgia, USA



Founder Wilhelm Reinhardt



Managing Directors Rainer Stahl, Matthias Huber und Willy Stahl

All sheet thickness refer to 400 N/mm²
tensile strength. Subject to changes.
Pictures may show options.